

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02707				SHEET 1 OF 1	
	DWG NO. 11728-300-013		REV: A	PREPARED BY D.BARKER	DATE: 12/01/09	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: BOARDING STEP BRACKET PLATE					
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED MATERIAL AND FINISH				

SHEET 1, NOTE 1 IS:

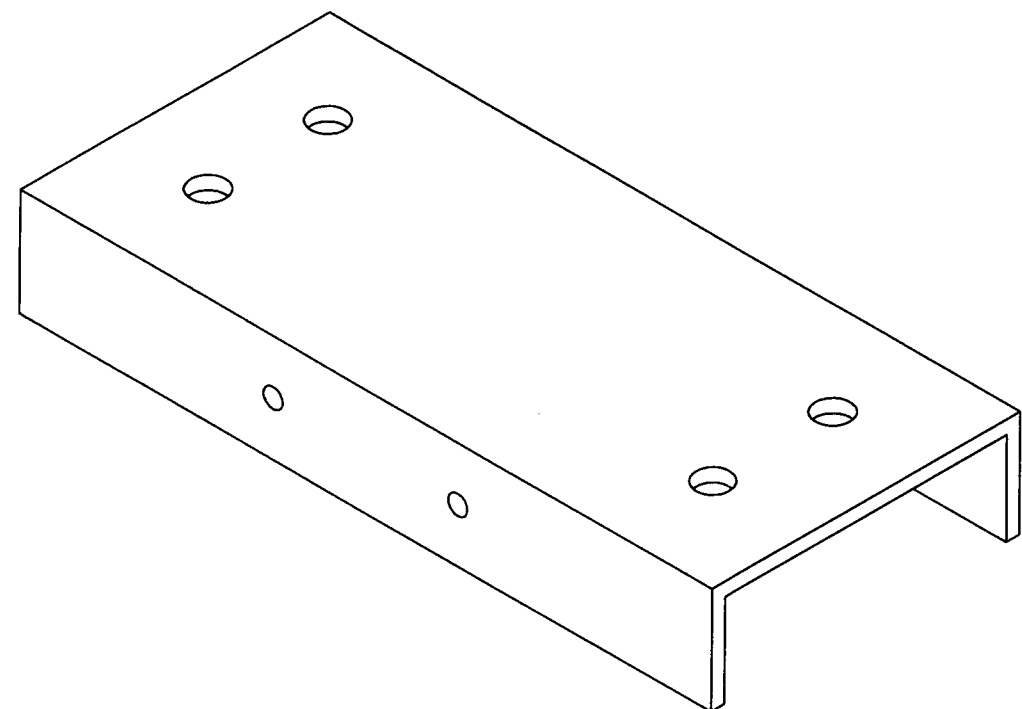
△1 ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N

SHEET 1, LIST OF MATERIALS IS:

IS

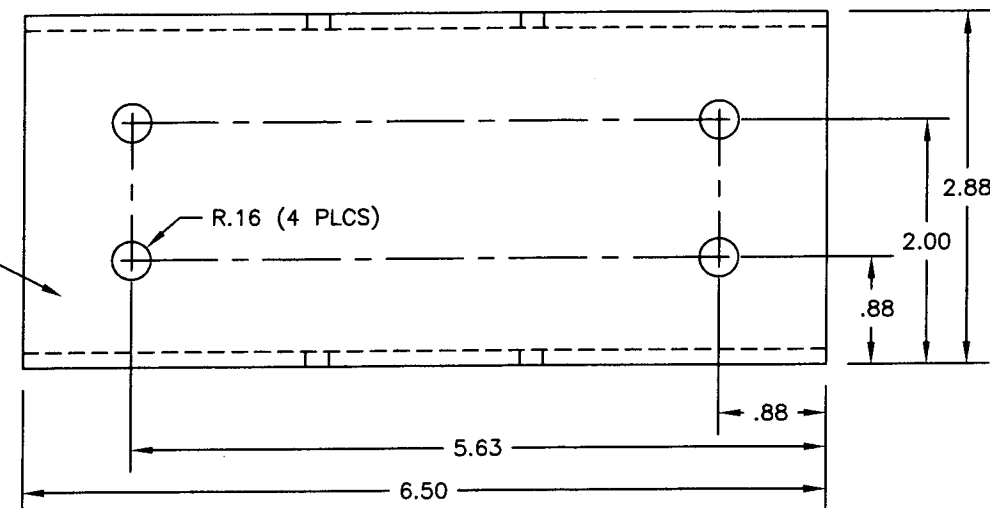
						-003	AFT BOARDING STEP BRACKET PLATE		6061-T6 QQ-A-250/11 ALUM	
						-001	FWD BOARDING STEP BRACKET PLATE		6061-T6 QQ-A-250/11 ALUM	
			-003	-001	FIND#	PART NO.	NAME	STOCK SIZE	MATERIAL	ZONE
NO. REQ'D PER ASSY						LIST OF MATERIAL				

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO



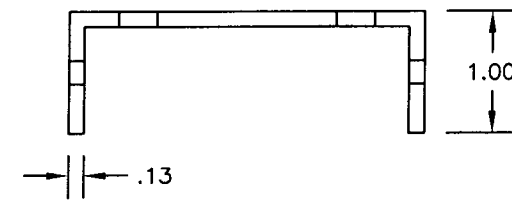
			REVISION		
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
A	HJK	4/4/97	CHANGED TITLE TO BOARDING STEP BRACKET PLATE; ELIMINATED SHEETS 3-5; REDESIGNED FWD & AFT BOARDING STEP BRACKET PLATES.		

1

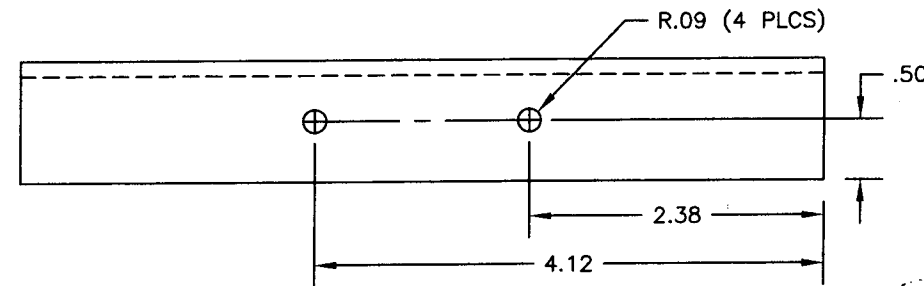


UNINCORPORATED ECN(s)

02707



SIDE VIEW



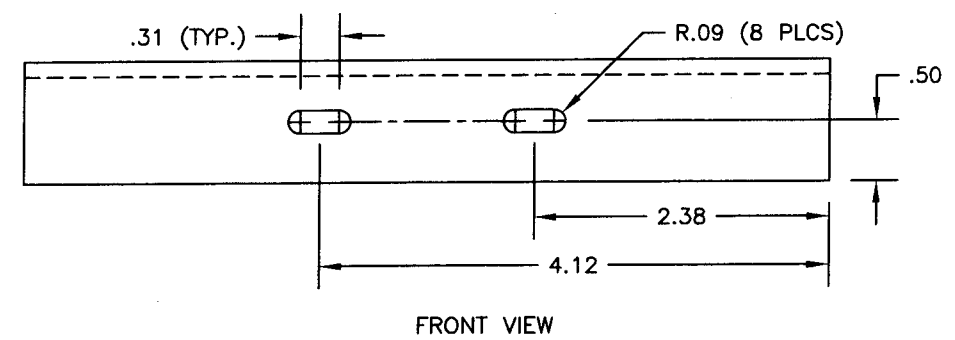
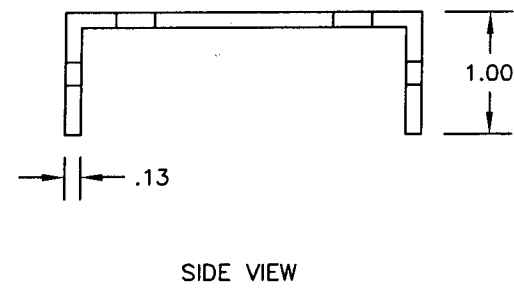
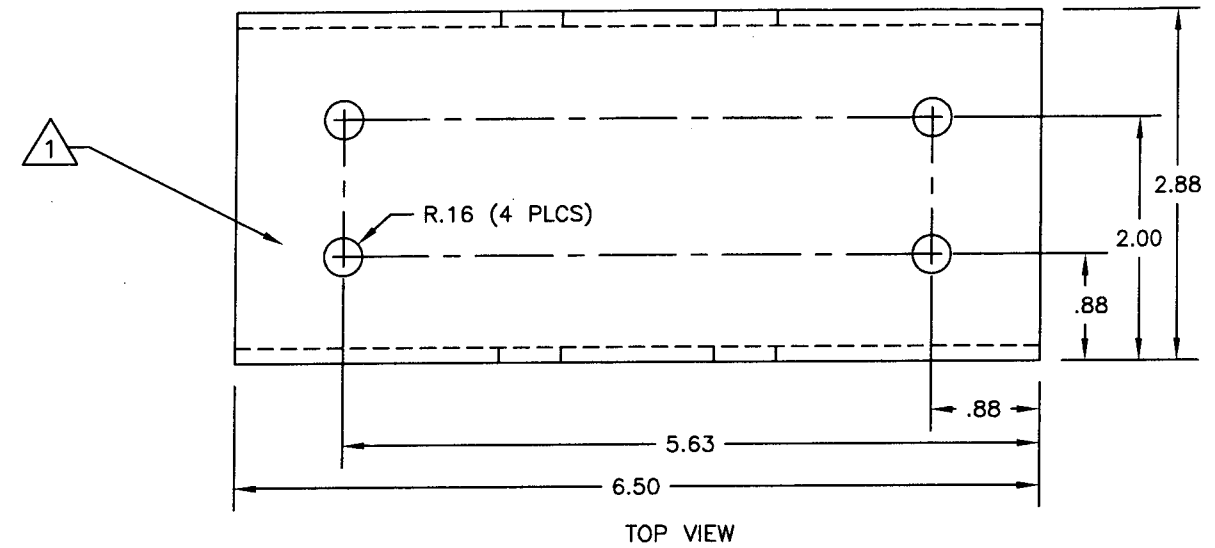
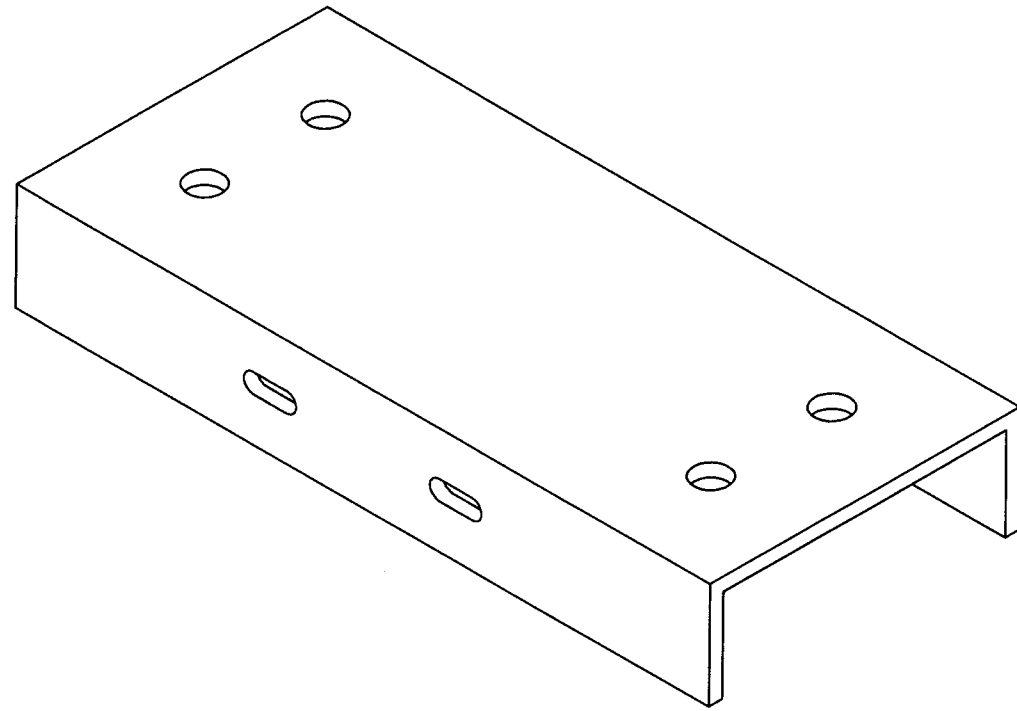
FRONT VIEW

-001

1. FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION NO. 4003, 4004 & 4006.

NOTES:

						-003	AFT BOARDING STEP BRACKET PLATE	.125	6061-0 QQ-A-250/11 ALUM SHT.	
						-001	FWD BOARDING STEP BRACKET PLATE	.125	6061-0 QQ-A-250/11 ALUM SHT.	
			-003	-001	FIND#	PART NO.	NAME	STOCK SIZE	MATERIAL	ZONE
NO. REQ'D PER ASSY						LIST OF MATERIAL				
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.							UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2°	DFTSMAN H. KLUMPP CHECK STRESS PROJ. ENGR.	8/20/96	TITLE BOARDING STEP BRACKET PLATE
								HEAT TREAT		DWG. NO. C
								FINISH		SCALE FULL
-003 -001 1 11728-000-001										
DASH NO.						REQ'D PER ASSY	NEXT ASSEMBLY	MDL	Era Aviation, 11728-300-013 SHT 1 OF 2	
									REV. A	



-003

PROPRIETARY RIGHTS NOTICE
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC.
DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA
FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN
AUTHORIZATION FROM ERA AVIATION, INC. THE FORE-
GOING DOES NOT APPLY TO VENDOR PARTS.

 Era Aviation, Inc.

TITLE
BOARDING STEP BRACKET PLATE

SIZE
C

DWG. NO.
11728-300-013
SHT 2 OF 2

REV.
A